



CONFINDUSTRIA UDINE

**Il valore aggiunto della simulazione  
per l'industria**

Udine, 2 luglio 2015

# **Real&Virtual testing di componenti, macchine e processi**



**Marco Sortino  
Alessandro Armellini**



# ADVANTECH

RUNNING ON **TIME**

**Advantech TIME Srl** is a spin-off of the University of Udine, born in the beginning of 2014, and composed by:

- **3 researchers from DIEG - UNIUD**
  - Prof. Ing. Luca Casarsa
  - Prof. Ing. Marco Sortino
  - Dott. Ing. Alessandro Armellini
- **ADVANTECH** University of Salento Spin-off for Digital/Virtual Engineering&PLM  
THE WAY TO **LIKE**
- **RALCitalia**
-  **UNIVERSITÀ DEGLI STUDI DI UDINE**

IMPRESA SUPPORTATA NELL'AMBITO DI  **techno seed**  
incubatore d'impresa di Friuli Innovazione

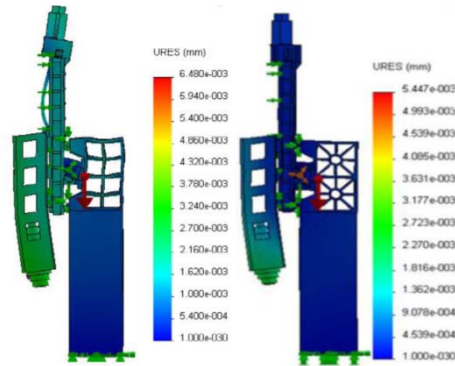
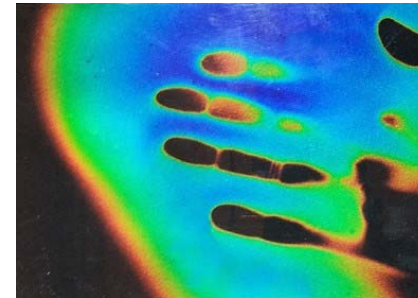


# ADVANTECH

RUNNING ON **TIME**

Advantech TIME Srl is divided in 2 main business units

REAL & VIRTUAL TESTING  
DIVISION



MANUFACTURING AND IT  
SYSTEMS DIVISIONS

ADVANTAGE  
RUNNING ON TIME



# ADVANTAGE

RUNNING ON **TIME**

## REAL & VIRTUAL TESTING DIVISION





6.480e-003
6.940e-003
5.400e-003
4.860e-003
4.320e-003
3.780e-003
3.240e-003
2.700e-003
2.160e-003
1.620e-003
1.080e-003
5.400e-004
1.000e-030

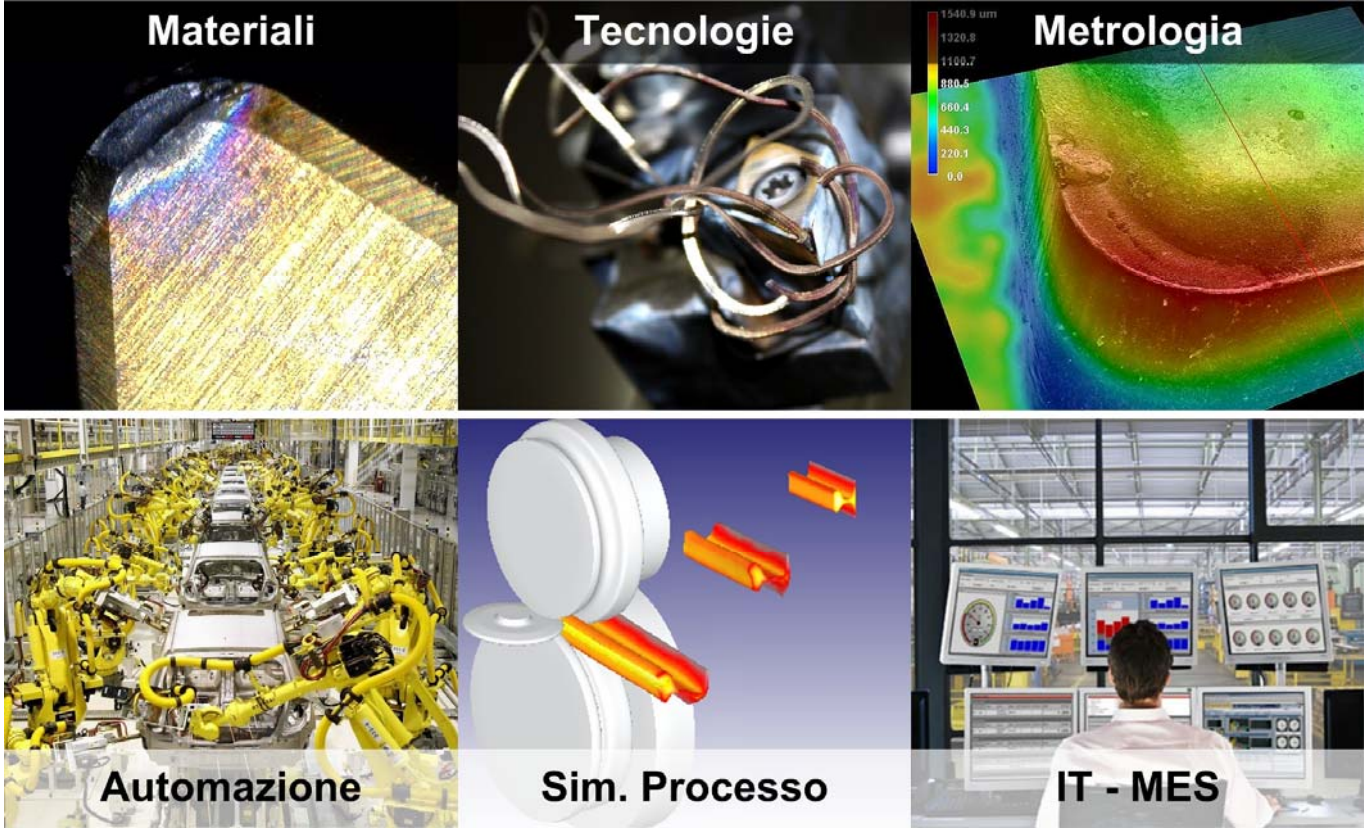
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2.270e-003
1.816e-003
1.362e-003
9.078e-004
4.539e-004
1.000e-030

## MANUFACTURING AND IT SYSTEMS DIVISIONS

**ADVANTAGE**

## Manufacturing & IT Systems Division

E' la divisione di Advantech TIME che offre servizi di **consulenza ingegneristica** per la **l'innovazione di processo** in ambito **manufatturiero**. Questo è possibile grazie alla **combinazione** di diverse **competenze**:



**Materiali**

**Tecnologie**

**Metrologia**

**Automazione**

**Sim. Processo**

**IT - MES**



## Manufacturing & IT Systems Division

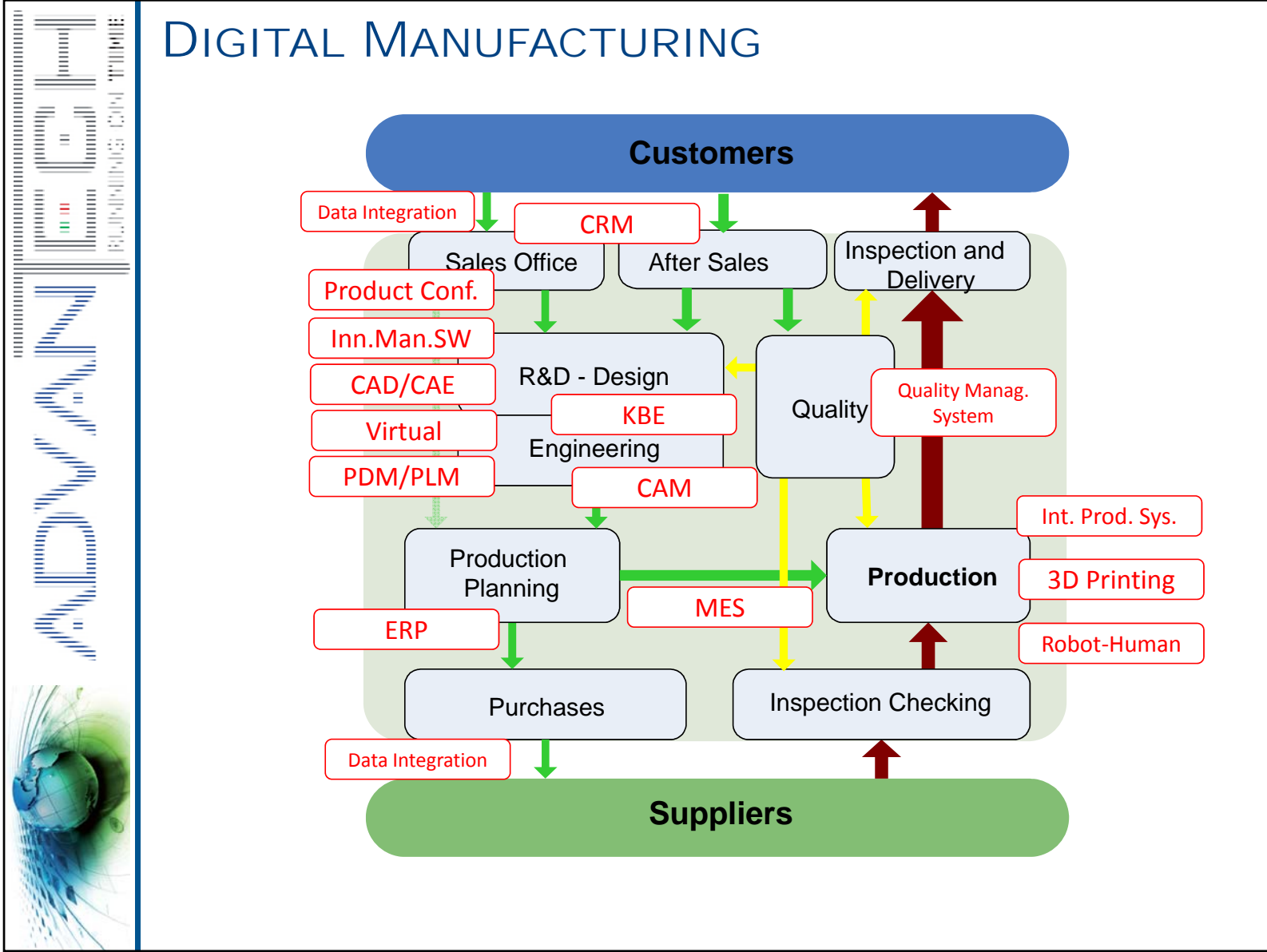
### La simulazione in ambito manifatturiero è utile per:

- **Analisi preliminari di fattibilità e preventivazione costi;**
- **Progettazione di utensili ed attrezzature;**
- **Supporto alla comprensione di problematiche di processo;**
- **Ottimizzazione preliminare di processo;**
- **Strategie di automazione avanzate.**

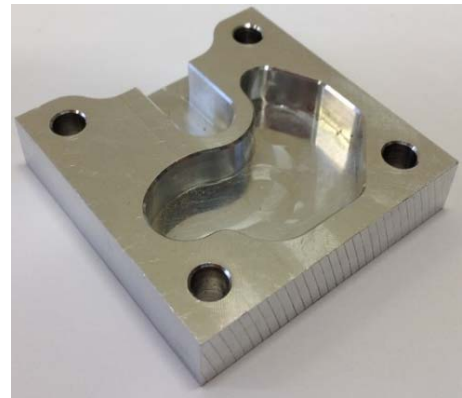
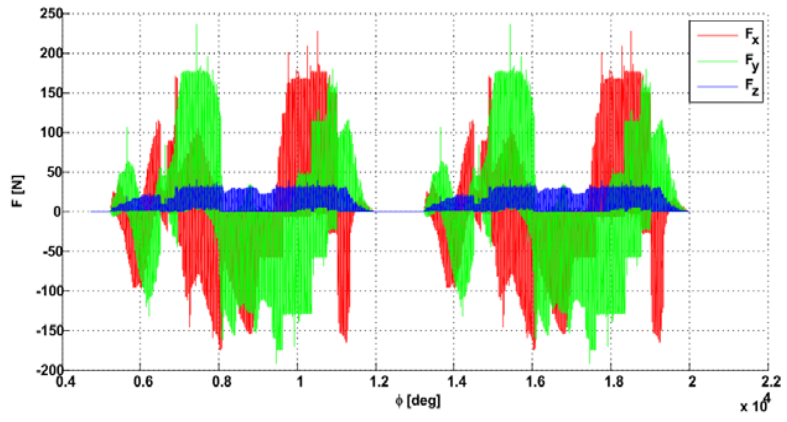
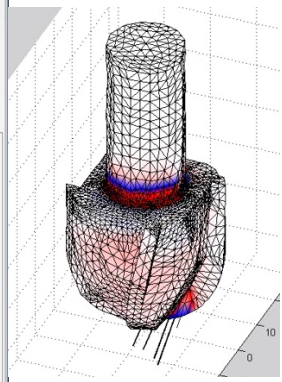
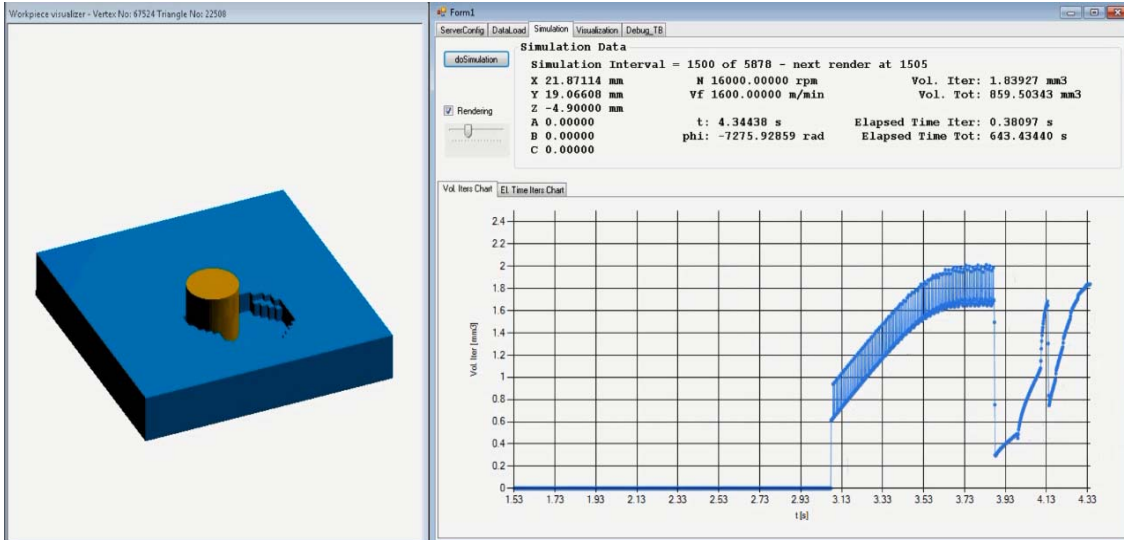
### Criticità:

- **Necessità di formazione specifica;**
- **Adeguatezza dei risultati;**
- **Tempi di calcolo;**
- **Costi delle licenze e delle infrastrutture informatiche.**



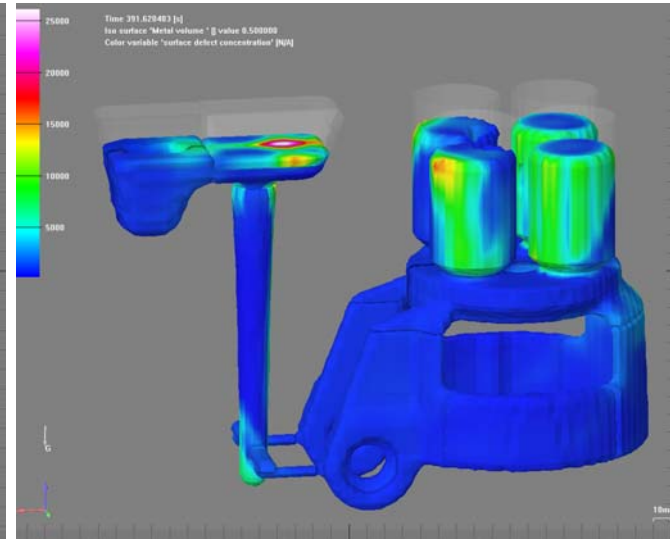
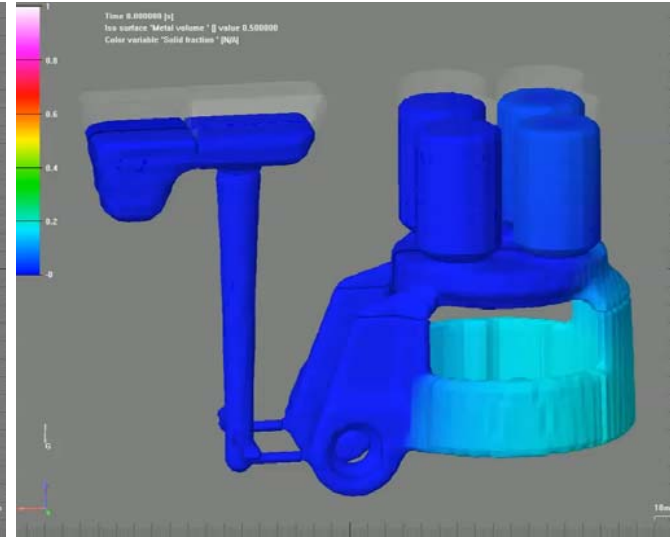
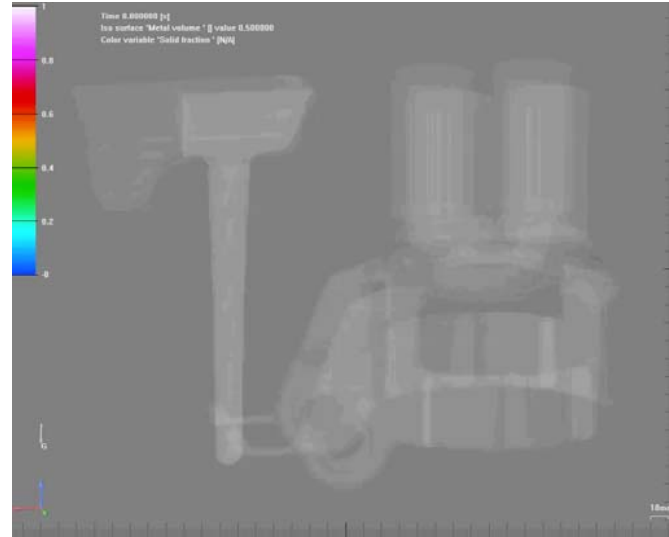


# PROCESS SIMULATION - MACHINING

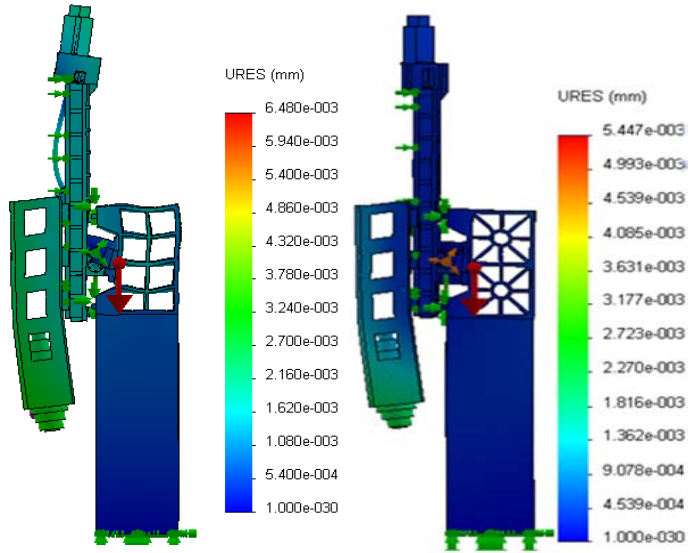




# PROCESS SIMULATION - FOUNDRY



# PRODUCT REENGINEERING

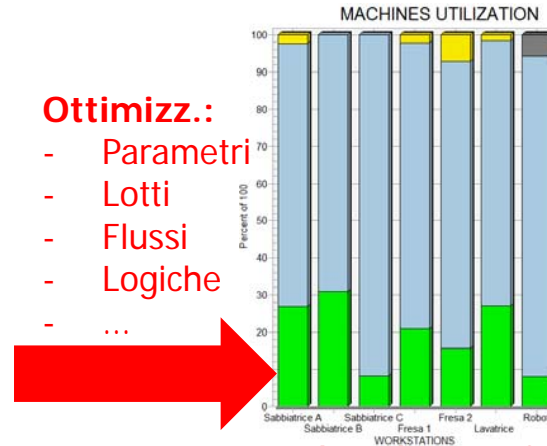
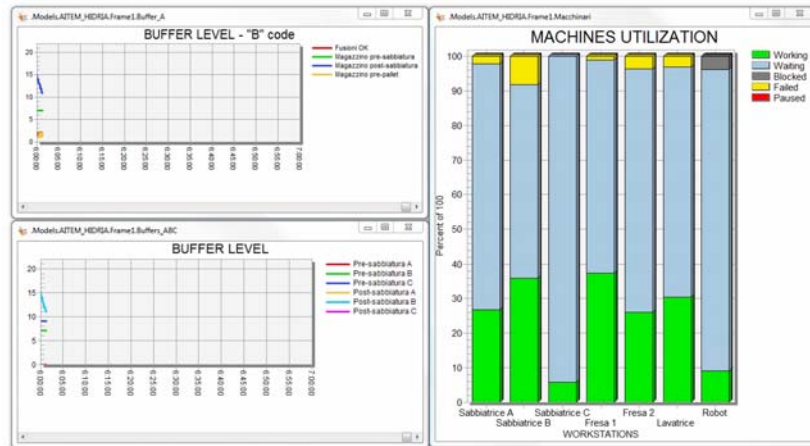
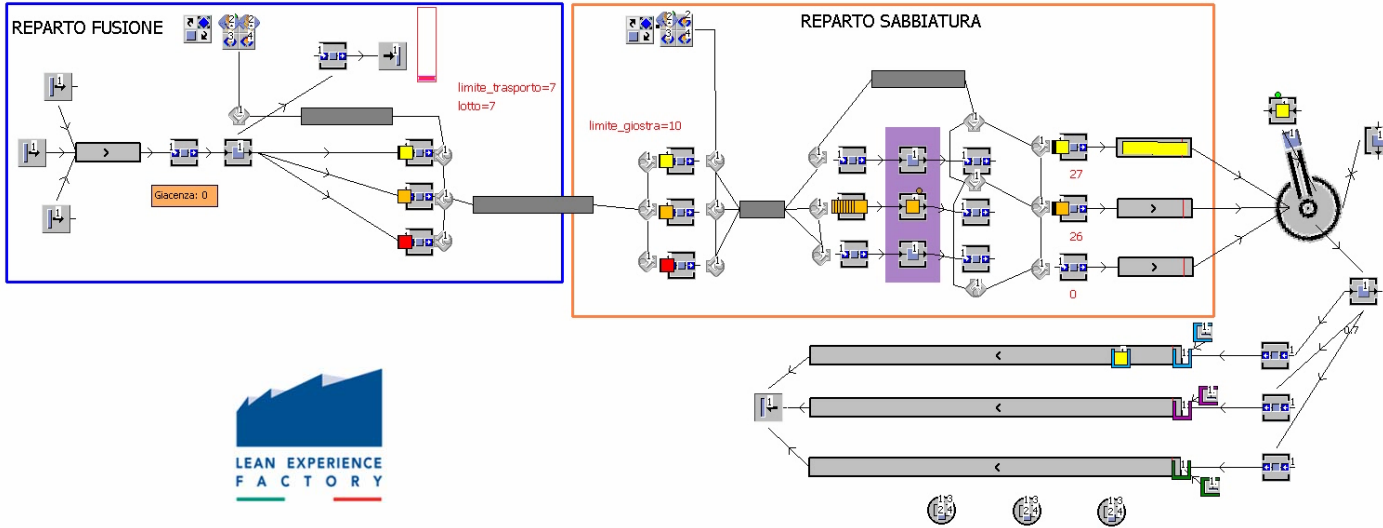


**- 6% in peso!**



# PROCESS REENGINEERING

## Technomatrix – Process Simulate



**Ottimizz.:**

- Parametri
- Lotti
- Flussi
- Logiche
- ...

**Throughput +25%**



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RUNNING ON TIME



# ADVANTAGE

RUNNING ON **TIME**

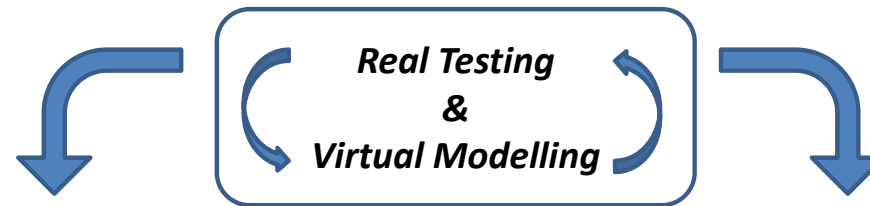
## REAL & VIRTUAL TESTING DIVISION

URES (mm)	URES (mm)
6.400e-03	5.447e-03
5.940e-03	4.993e-03
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5.400e-04	4.539e-04
1.000e-03	1.000e-03

## MANUFACTURING AND IT SYSTEMS DIVISIONS

## Real & Virtual Testing Division

E' la divisione di Advantech TIME che offre servizi di **consulenza ingegneristica** per la **ricerca e sviluppo prodotto** mediante testing sperimentale e virtuale in **ambito termo-fluidodinamica e macchine a fluido**.

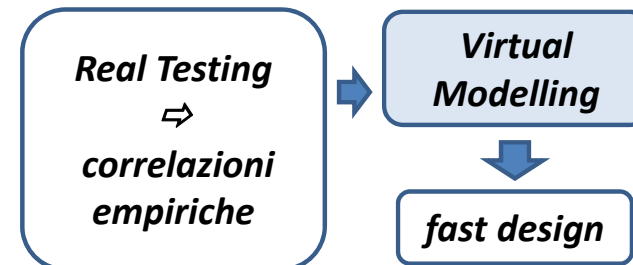
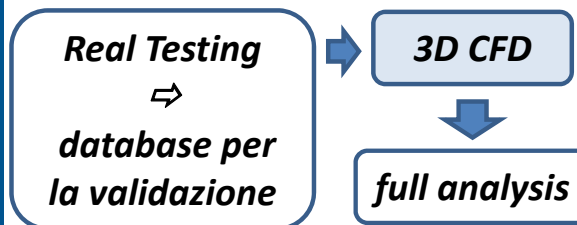


- *analisi di dettaglio su problematiche termo-fluidodinamiche in geometrie complesse con flusso turbolento 3D*

Analisi sperimentale complessa e onerosa  
⇒  
impossibile pervenire ad una caratterizzazione completa

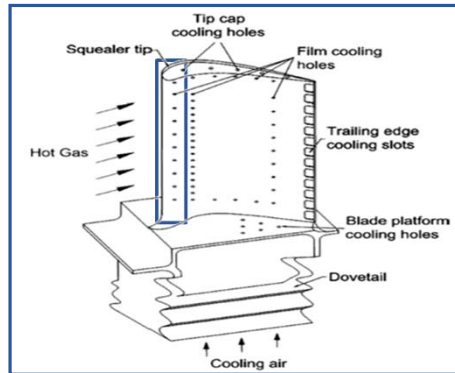
- *Ottimizzazione di componenti in processi multiparametrici*

Sviluppo per via sperimentale basato su verifica funzionale di successivi prototipi  
⇒  
tempi e costi troppo elevati

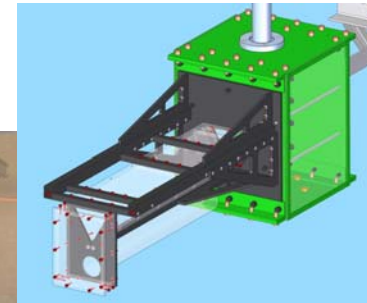
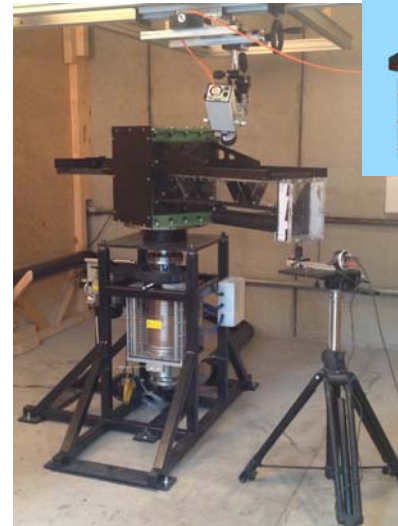




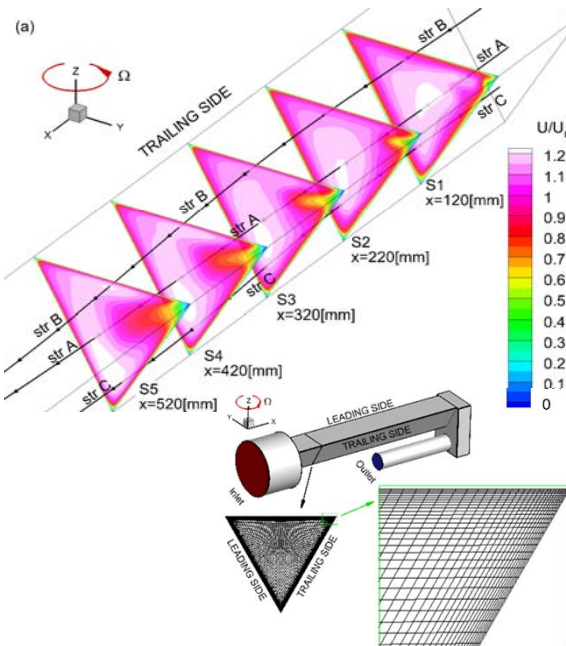
# Real & Virtual Testing Division – CFD es. 1



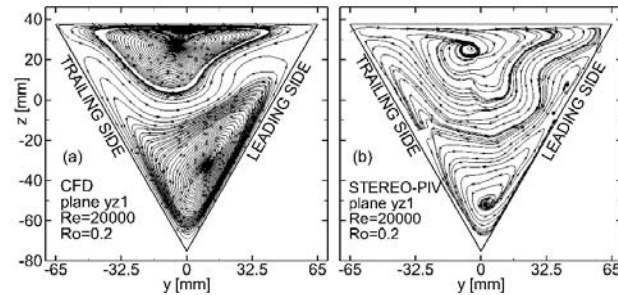
**Banco Prova Sperimentale**



Analisi con sistema Stereo-PIV  $\Rightarrow$  campo di moto su una sezione piana del condotto

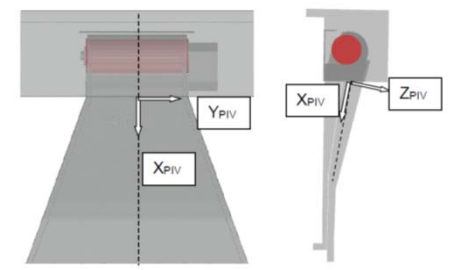
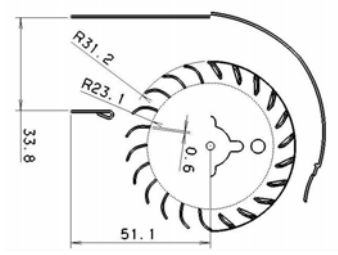
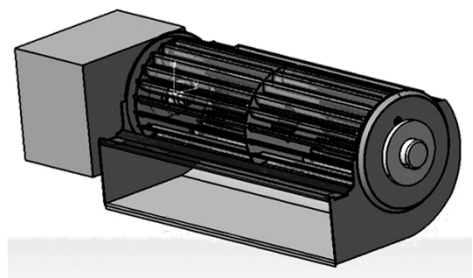


**Validazione modello CFD – Steady Rans**



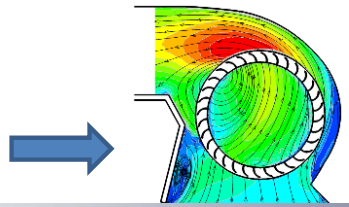
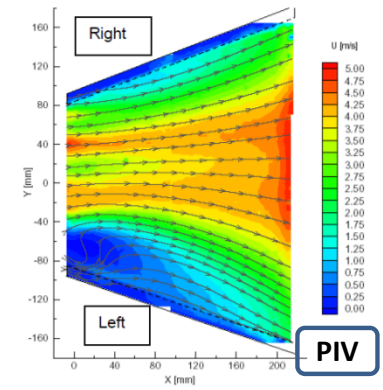
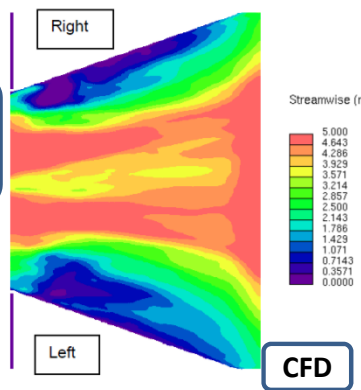
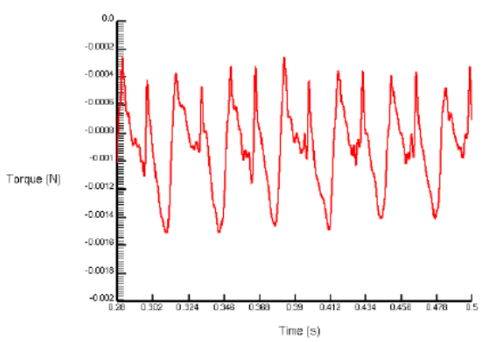


# Real & Virtual Testing Division – CFD es. 2



Validazione mediante PIV su sezioni piane nel condotto di scarico

Analisi tempo-variante della coppia scambiata con le singole palette del ventilatore



Analisi del campo di moto interno per ottimizzazione della voluta

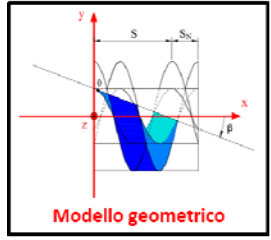


# Real & Virtual Testing Division – 0D Modelling

**Modellizzazione 0D a parametri concentrati finalizzata all'ottimizzazione del design e della regolazione**

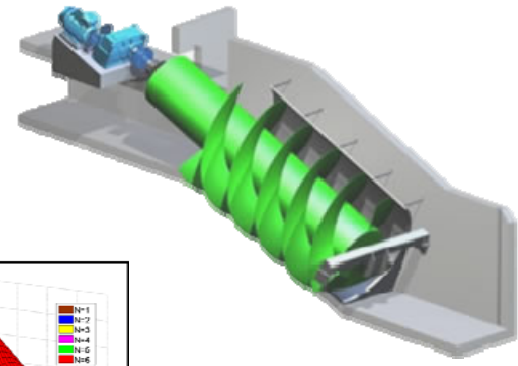
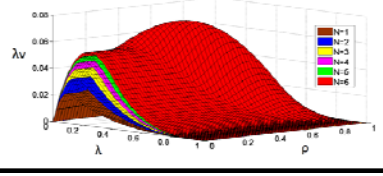
**Modello geometrico**

• **STUDIO DEL RIEMPIMENTO MASSIMO**



**Routine Matlab**

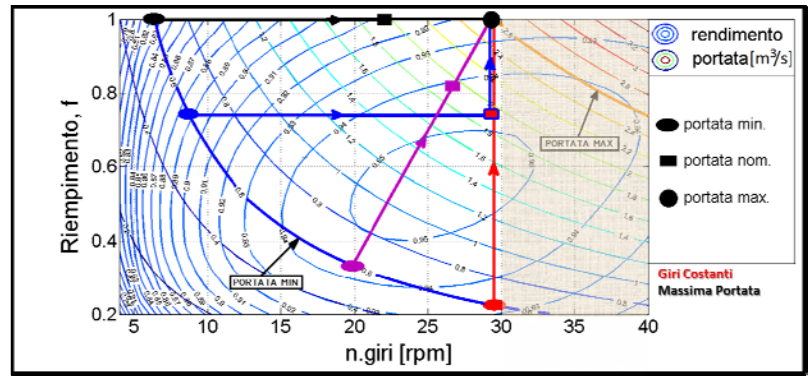
- Portata in funzione di:**
- Numero di principi
  - Raggio esterno
  - Raggio interno
  - Passo
  - Inclinazione vite



**Modello Geometrico + Correlazioni empirico/teoriche per fonti di perdita**

**Impianto sperimentale**

**Ottimizzazione della gestione dell'impianto**





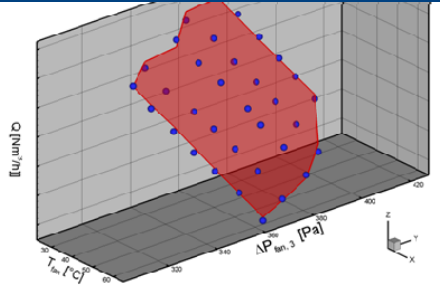
# Real & Virtual Testing Division – MBD

Elettrodomestici di nuova generazione ⇒ richiesta di sempre maggior efficienza (energy label) + sistemi complessi (es. heat pump techn.)  
⇒ **Virtual Modelling: Model Based Design**

**Mass Flow Rate Assessment**



**Support fan & heat exchangers design**



**Drying Process Character. & Modeling**

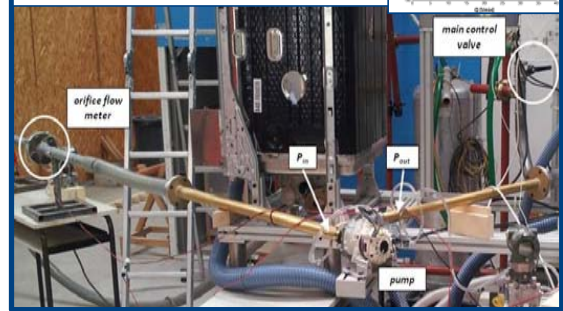
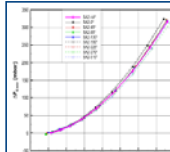


**Performance & Efficiency Optimization**

**Dishwasher Hydraulic Circuit**



**New Virtual Design Tool**





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Technology Innovation Mindset Engineering

Grazie per l'attenzione!

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